



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO37094	EAS001- VU	1	1	Net 30	M304TS0.500W.049	Square Tubing : MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH				600	10/18/2017	604		S000749	Stock	10/17/2017	\$ 6.55 / ft	0		\$3,956.20	Eagle Stainless
Total:										600		604								\$3,956.20	

Plex 10/17/2017 11:22 AM Dart.Plouffe.Sonia





# EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

## Packing List

**Bill** Dart Aerospace, Ltd.

**To:** 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

**Ship** Dart Aerospace, Ltd.

**To:** 1270 Aberdeen Street

Hawkesbury, ON K6A 1K7

Canada

**PO Number:** PO37094

DAS

5

9-89

**Shipment No:** 134473

**Shipment Date:** 10/11/17

**Order Number:** 139891

**Order Date:** 07/18/17

**Customer Code:** 000000001912

**Phone:** (613) 632-5200

**Terms:** Net 30 Days

**Ship Via:** SEE BELOW

Quantity				Unit	Description	Job Number
Open	Shipped	Back Ord	Canceled			
2,402	604	1,798		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117"+.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect. NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) SHIP VIA Journey Freight on account number cu 103666... Call Alex Smith at 1-888-633-1252 or email: asmith@journeyfreight.com. when ready...	139891-01

SPR10-17.





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM  
PO Print Date 7/18/2017

Page Number 1 of 2

**Order From :**

VU-EAG001

EAGLE STAINLESS  
10 DISCOVERY WAY  
FRANKLIN, MA  
US

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA



**Contact Name**

**Vendor Phone** 800 528 8650 Ext.800 520 1954

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						

1	M304TS0.500W.049	Square Tubing	10/18/2017 Yes 10/18/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

**Line Total:** \$3,930.00

2	M304TS0.500W.049	Square Tubing	11/15/2017 Yes 11/15/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

**Line Total:** \$3,930.00

3	M304TS0.500W.049	Square Tubing	12/14/2017 Yes 12/14/2017		600.00	\$6.55	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

**PO Instructions:** DELIVERY DATE TBD  
QUOTE NO 978004

**Note:**

7/18/2017





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37094**

Purchase Order Date 7/18/2017 12:00:35 PM

PO Print Date 7/18/2017

Page Number 2 of 2

**Order From :**

VU-EAG001

EAGLE STAINLESS  
10 DISCOVERY WAY  
FRANKLIN, MA  
US

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

800 528 8650 Ext.800 520 1954

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

**Line Total:** \$3,930.00

4	M304TS0.500W.049	Square Tubing	1/17/2018	600.00	\$6.55	\$3,930.00
			Yes	f		
			1/17/2018			

MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

**Line Total:** \$3,930.00

5	71401-45	PROCUREMENT QUALITY CLAUSES	10/18/2017	1.00	\$0.00	\$0.00
			No			
			10/18/2017			

**Procurement Quality Clauses**

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality document

**Line Total:** \$0.00

**PO Total:** \$15,720.00

**PO Instructions:** DELIVERY DATE TBD  
QUOTE NO 978004

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

Change Date: 7/18/2017





# Eagle Stainless Tube and Fabrication, Inc.

10 Discovery Way  
Franklin MA 02038

Tel: 800 - 528-8650

Fax: 800-520-1954

WWW.EAGLETUBE.COM

Email: info@eagletube.com

☐ Emailed

☐ Faxed

☐ Verbal

## Quotation

ATTN: Linda Lacelle

T: (613) 632-5200

F: (613) 632-1053

Quote Number: 978004

Quote Date: 07/06/17

Customer: Dart Aerospace, Ltd.

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Ship to:

Dart Aerospace, Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Customer Code: 000000001912

Account Mgr.:

JOHN ROSS

Ship Via:

FED X COLL 151793240

Terms:

Net 30 Days

FOB:

Franklin, Massachusetts

MINIMUM ORDER: \$150.00

Delivery/ Lead Time : 10 Wks ARO

Item	Part Number	Description	Quantity	Unit	Price
1	1912-SQ0500049T304	T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117" + .500" / -000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.  NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.)	2,400	/FT	\$6.55/FT

FED X Acct # 151793240...

FED X FREIGHT Acct# 94011728.

3000/14r  
Total: \$15,720.00

Shipping variation is +/-10% unless otherwise specified

Additional Specifications, Statutory or Regulatory Requirements: NO ( ) YES ( )

IF YES: ( ) AS-9100 ( ) ISO-13485 ( ) Controlled Process ( ) Material Cert and CofC ( ) DFARS ( ) Other \_\_\_\_\_

By John P Ross

Eagle Stainless Tube & Fab Inc

and  
sel

SUBJECT TO PRIOR SALE / SHOP CONDITIONS

QUOTE IS VALID FOR 30 DAYS FROM DATE OF QUOTATION

Form#: F-03-01 Issue Date: 2/24/2015

ISO-9001 CERTIFIED

ISO-13485 Certified

AS-9100 CERTIFIED





## Eagle Stainless Tube & Fabrication, Inc.

10 Discovery Way Franklin MA 02038 Tel: 800-528-8650 Fax: 800-520-1954 www.EAGLETUBE.COM

### Acknowledgement

**ATTN: Chantal Lavoie**

**Bill** Dart Aerospace, Ltd.  
To: 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

**Ship** Dart Aerospace, Ltd.  
To: 1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

<b>Order Number:</b>	139891	<b>PO Number:</b>	PO37094
<b>Date Entered:</b>	07/18/17	<b>Ship Via:</b>	FedxFrCol# 94011728
<b>Customer:</b>	000000001912	<b>Salesman:</b>	JOHN ROSS
<b>Terms:</b>	Net 30 Days	<b>Phone:</b>	(613) 632-5200
<b>FOB:</b>	Franklin, Massachusetts	<b>Fax:</b>	(613) 632-1053
<b>Shipping Variation: +/-10% unless otherwise specified</b>			

<u>Item</u>	<u>Quantity</u> <u>Unit</u>	<u>Description</u>	<u>Price</u>	<u>Unit</u>
1	2,400 FT	1912-SQ0500049T304 - T304 Smls Square Tubing .500" x .500" x .049" Wall x (XX - 117" + .500" / -000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Package to Protect.  NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.) Release Date(s): 600 by 10/11/17 600 by 11/08/17 600 by 12/07/17 600 by 01/10/18	6.550	/ FT

**Order Total: \$15,720.00**

Authorized Signature  
Eagle Stainless Tube & Fab Inc





# EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

## MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

**SOLD TO:** Dart Aerospace, Ltd.  
**ADDRESS:** 1270 Aberdeen Street

Hawkesbury ON K6A 1K7

**DATE:** 10/11/2017

**PURCHASE ORDER:** PO37094

**OUR ORDER#:** 139891

**PART #** N/A

**REVISION:** N/A

DAS  
5  
9-89

**HEAT #:** 624005

**SOURCE:** 50-56598-08-17

**ITEM:** .500 X .500 X .049 WALL T304/304L SMLS

**Spec:** ASTM A269-13a CHEMISTRY ONLY

**Temper:** AS DRAWN

**Quantity:** 604 **Units:** FT

<b>C:</b> .006	<b>Ti:</b> -	<b>Yield (PSI):</b> -
<b>Si:</b> .462	<b>Cb:</b> -	<b>Tensile (PSI):</b> -
<b>Mn:</b> 1.109	<b>Ta:</b> -	<b>Elong. (% IN 2"):</b> -
<b>P:</b> .030	<b>Fe:</b> balance	<b>Hardness (Rockwell):</b> -
<b>S:</b> .004	<b>Cu:</b> .35	<b>Flattening:</b> -
<b>Ni:</b> 8.94	<b>Al:</b> -	<b>Flaring:</b> -
<b>Cr:</b> 18.30	<b>N:</b> .032	<b>Rev F/B:</b> -
<b>Mo:</b> .314	<b>Co:</b> .149	<b>Flange:</b> -
<b>Misc Chem 1:</b> -		<b>Int C/E:</b> -
<b>Misc Chem 2:</b> -		<b>Eddy Current:</b> -
<b>Misc Chem 3:</b> -		<b>Hydrostatic:</b> -
		<b>Grain Size:</b> -

**Note 1:** MELT: FRANCE

**Note 2:** MFG: USA

**Note 3:** MERCURY FREE

**Comments:**

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS), and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

*Paulette Cartier*

EAGLE STAINLESS TUBE AND FABRICATION INC.  
Paulette Cartier  
Quality Assurance Manager

*AA* 10/11/2017  
Int. Date



# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.500W.049  
 DATE: OCT 19 2017

PO / BATCH NO.: 0037094/500749

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 620'  
 QUANTITY INSPECTED: 620'  
 QUANTITY REJECTED: Q

THICKNESS ORDERED: .500" W.049  
 THICKNESS RECEIVED: .500 W.049  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AS+m A269
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	0037094
CORRECT MATERIAL IDENTIFICATION	(Y)	N	5000749
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>5</u> DATE: <u>OCT 19 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH:

ASTM A564 MILL FINISH  
OR  
ASTM A269 MILL FINISH

DAS  
5

PART NUMBER:

M304TS | A.AAA | W. | TT |  
| WIDTH | | WALL |

9-89

PART NUMBER:

EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

WHERE:

A.AAA = WIDTH IN INCHES  
TTT = WALL THICKNESS IN INCHES

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR 4.3818)	DS	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING	AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER. FINISH ADDED (SEE NCR 08-045 FOR DETAILS)	AJS	08.08.28
A	NEW ISSUE	DS	01.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DS		
DRAWN	DS		
CHECKED	DS		
MFG. APPR.	DS		
APPROVED	DS		
DE APPR.	DS		
DATE	14.05.20		
DRAWING NO. M304TS			
TITLE 304/316 SQUARE TUBING			
SCALE NONE			
SHEET 1 OF 1			
REV. D			
DART AEROSPACE LTD			
HAYESBURT, ONTARIO, CANADA			
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RELEASED  
2014-05-26